

WHAT IS CLAIMED IS:

1 1. A method of fabricating a vehicle body frame for a motorcycle
2 comprising the following steps:

3 3. integrating aluminum series die cast products and aluminum series non-die cast
4 products fabricated by a method other than die casting;

5 5. subjecting an integrated article to an alumite treating; and
6 6. coating only die cast portions.

1 2. The method of fabricating the vehicle body frame for a motorcycle
2 according to claim 1, and further including the step of fabricating said die cast
3 products with molten aluminum injected into a cavity under high pressure.

1 3. The method of fabricating the vehicle body frame for a motorcycle
2 according to claim 2, and further including the stops of die casting pivot plates for the
3 vehicle body frame and projecting shot grain onto the pivot plates for finishing the
4 surface.

1 4. The method of fabricating the vehicle body frame for a motorcycle
2 according to claim 1, wherein a gate speed for the die casting is 5-15m/s for the
3 molten metal.